



Digi XBee3[®]

RF Module

Hardware Reference Manual

Revision history—90001543

| Revision | Date | Description |
|----------|----------------|---|
| E | June 2018 | Added SPI details. |
| F | August 2018 | Updated the XBee3 micro antennas drawings. |
| G | September 2018 | Added Japanese certification for non-PRO devices. |
| H | October 2018 | Added South Korean certification for non-PRO devices. |
| J | October 2018 | Added Brazilian certifications. |

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- Logs (from time of reported issue)
- Trace (if possible)
- Description of issue
- Steps to reproduce

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Digi XBee3® RF Module Hardware Reference Manual

This manual provides information for the XBee3 RF Module hardware. The XBee3 RF Module can be any of the following form factors:

- Micro-mount
- Through-hole
- Surface-mount

For more information about the operation and programming functions of the device, see:

- [XBee3 DigiMesh RF Module User Guide](#)
- [XBee3 Zigbee RF Module User Guide](#)
- [XBee3 802.15.4 RF Module User Guide](#)

General XBee3 specifications

The following tables provide general specifications for the hardware.

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General specifications

The following table describes the general specifications for the devices.

| Specification | XBee3/XBee3-PRO micro-mount | XBee3/XBee3-PRO surface-mount | XBee3/XBee3-PRO through-hole |
|-----------------------------------|--|---|--|
| Operating frequency band | ISM 2.4 – 2.4835 GHz | | |
| Form factor | Micro-mount | Surface-mount | Through-hole |
| Dimensions | Micro-mount: 1.36 cm x 1.93 cm x 0.241 cm (0.534 in x 0.760 in x 0.095 in) | Surface-mount: 2.199 x 3.4 x 0.368 cm (0.866 x 1.33 x 0.145 in) | Through-hole: 2.438 x 2.761 cm (0.960 x 1.087 in) |
| Operating temperature | -40 to 85 °C (industrial) | | |
| Antenna options | RF pad, chip antenna, or U.FL connector | RF pad, embedded antenna, or U.FL connector | RPSMA connector, embedded antenna, or U.FL connector |
| Analog-to-digital converter (ADC) | 4 10-bit analog inputs | 4 10-bit analog inputs | 4 10-bit analog inputs |

Regulatory conformity summary

This table describes the agency approvals for the devices.

| Approval | XBee3 | XBee3-PRO |
|--|---|---|
| United States (FCC Part 15.247) | FCC ID: MCQ-XBEE3 | FCC ID: MCQ-XBEE3 |
| Innovation, Science and Economic Development Canada (ISED) | IC: 1846A-XBEE3 | IC: 1846A-XBEE3 |
| FCC/IC Test Transmit Power Output range | -6.8 to +8 dBm | -6.8 to +19.9 dBm |
| Bluetooth® (XBee3 Zigbee only) | Declaration ID: D042514 QDID: 121268 | Declaration ID: D042514 QDID: 121268 |
| Australia | RCM | RCM |
| Brazil | ANATEL 06329-18-01209 | ANATEL 06329-18-01209 |
| Europe (CE) | Yes | No |
| Japan (TELEC) | R210-119309 | No |
| RoHS | Compliant | |
| South Korea (KCC) | R-C-DIG-XBEE3 | No |

Serial communication specifications

The XBee3 RF Module supports Universal Asynchronous Receiver / Transmitter (UART) and Serial Peripheral Interface (SPI) serial connections.

UART pin assignments

| UART pins | Device pin number | | |
|---|-------------------|---------------------|--------------------|
| | XBee3 micro-mount | XBee3 surface-mount | XBee3 through-hole |
| DOUT/DIO13 | 3 | 3 | 2 |
| DIN / $\overline{\text{CONFIG}}$ /DIO14 | 4 | 4 | 3 |
| $\overline{\text{CTS}}$ / DIO7 | 24 | 25 | 12 |
| $\overline{\text{RTS}}$ / DIO6 | 27 | 29 | 16 |

SPI pin assignments

| SPI pins | Device pin number | | |
|-------------------------------|-------------------|---------------------|--------------------|
| | XBee3 micro-mount | XBee3 surface-mount | XBee3 through-hole |
| SPI_CLK | 13 | 14 | 18 |
| SPI_SSEL | 14 | 15 | 17 |
| SPI_MOSI | 15 | 16 | 11 |
| SPI_MISO | 16 | 17 | 4 |
| SPI_ATT $\overline{\text{N}}$ | 11 | 12 | 19 |

GPIO specifications

XBee3 RF Modules have 15 General Purpose Input / Output (GPIO) ports available. The exact list depends on the device configuration as some GPIO pads are used for purposes such as serial communication.

| GPIO electrical specification | Value |
|-------------------------------|-------------------------|
| Voltage - supply | 2.1 - 3.6 V |
| Low switching threshold | 0.3 x VCC |
| High switching threshold | 0.7 x VCC |
| Input pull-up resistor value | 40 k Ω (typical) |

| GPIO electrical specification | Value |
|--------------------------------------|-------------------------|
| Input pull-down resistor value | 40 k Ω (typical) |
| Output voltage for logic 0 | 0.2 x VCC (maximum) |
| Output voltage for logic 1 | 0.8 x VCC (minimum) |
| Output source/sink current | 50 mA (maximum) |
| Total output current (for GPIO pads) | 200 mA (maximum) |

Electro Static Discharge (ESD)

XBee3 RF Module pins are tolerant to human-body model ± 1.5 kV.

Note Take care to limit all electrostatic discharges to the device.

IEEE 802.15.4-specific specifications

The following tables provide specifications specific to the XBee3 RF Module when using the IEEE 802.15.4 physical layer, for example: XBee 802.15.4, Zigbee, DigiMesh, and so on.

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Performance specifications

The following table describes the performance specifications for the devices.

| Specification | XBee3 | XBee3-PRO |
|---------------------------------|------------------------|---------------------|
| Indoor/urban range | Up to 60 m (200 ft) | Up to 90 m (300 ft) |
| Outdoor RF line-of-sight range | Up to 1200 m (4000 ft) | Up to 3200 m (2 mi) |
| Transmit power output (maximum) | 6.3 mW (+8 dBm) | 79 mW (+19 dBm) |
| RF data rate | 250,000 b/s | |
| Receiver sensitivity | -103 dBm | |

Note Range figure estimates are based on free-air terrain with limited sources of interference. Actual range will vary based on transmitting power, orientation of transmitter and receiver, height of transmitting antenna, height of receiving antenna, weather conditions, interference sources in the area, and terrain between receiver and transmitter, including indoor and outdoor structures such as walls, trees, buildings, hills, and mountains.

Power requirements

The following table describes the power requirements for the XBee3 RF Module.

| Specification | XBee3 | XBee3-PRO |
|---------------------------------------|------------------------|--------------------------|
| Adjustable power | Yes | |
| Supply voltage | 2.1 - 3.6 V | |
| Operating current (transmit, typical) | 40 mA @ +3.3 V, +8 dBm | 135 mA @ +3.3 V, +19 dBm |
| Operating current (receive, typical) | 17 mA | |
| Power-down current, typical | 2 μ A @ 25° C | |

Networking and security specifications

The following table describes the networking and security specifications for the devices.

| Specification | XBee3/XBee3-PRO |
|------------------------------|---|
| Supported network topologies | Point-to-point, point-to-multipoint, peer-to-peer, and DigiMesh |
| Number of channels | 16 Direct sequence channels |
| Interface immunity | Direct Sequence Spread Spectrum (DSSS) |
| Channels | 11 to 26 |
| Addressing options | PAN ID and addresses, cluster IDs and endpoints (optional) |

Communication interface specifications

The following table provides the device's communication interface specifications.

| Interface options | |
|-------------------|------------------|
| UART | 250 Kb/s maximum |
| SPI | 5 Mb/s (burst) |

Mechanical drawings

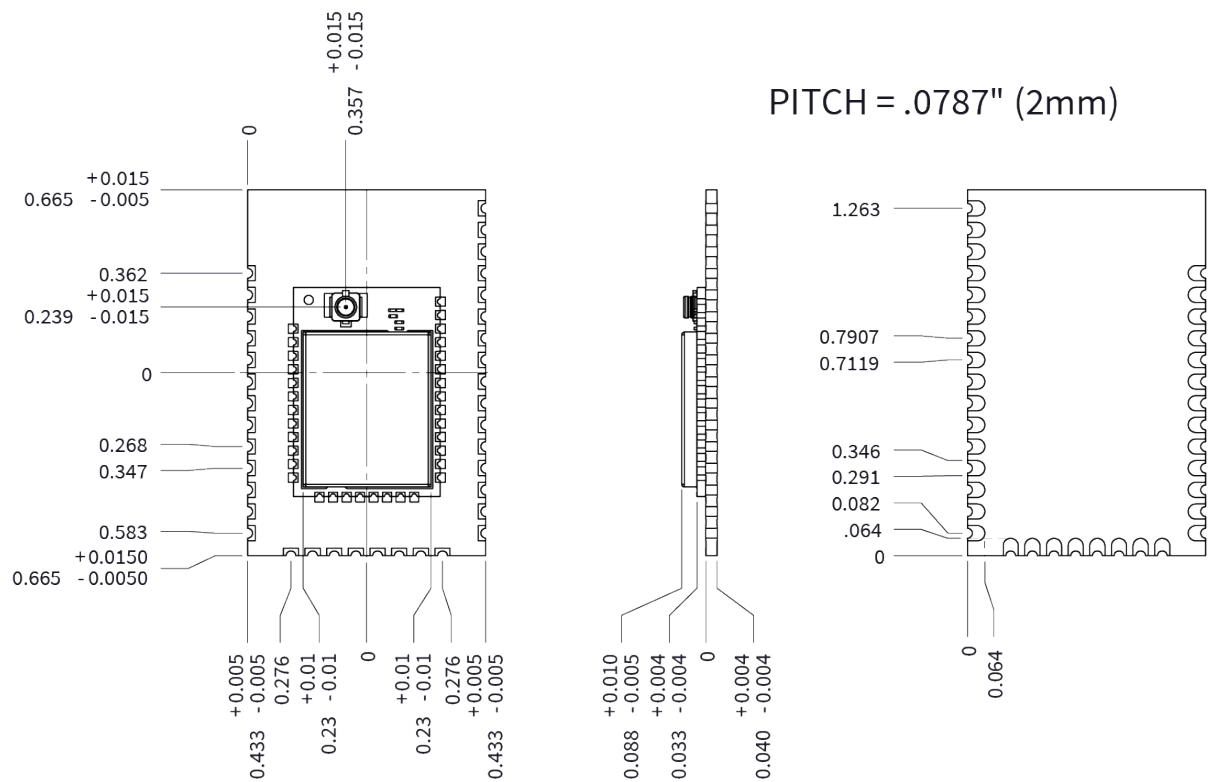
The following mechanical drawings of the XBee3 RF Modules show all dimensions in inches.

| | |
|------------------------------------|----|
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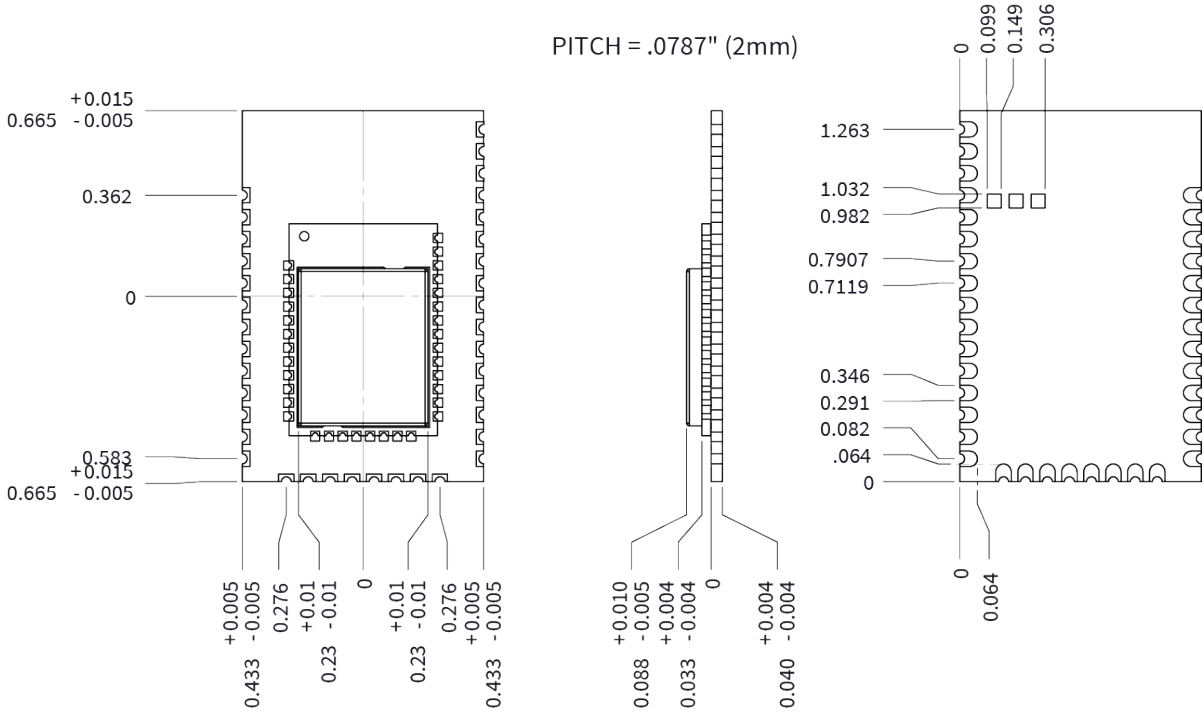
XBee3 surface-mount antennas

The following mechanical drawings are for the XBee3 surface-mount antennas.

XBee3 surface-mount - U.FL/RF pad antenna



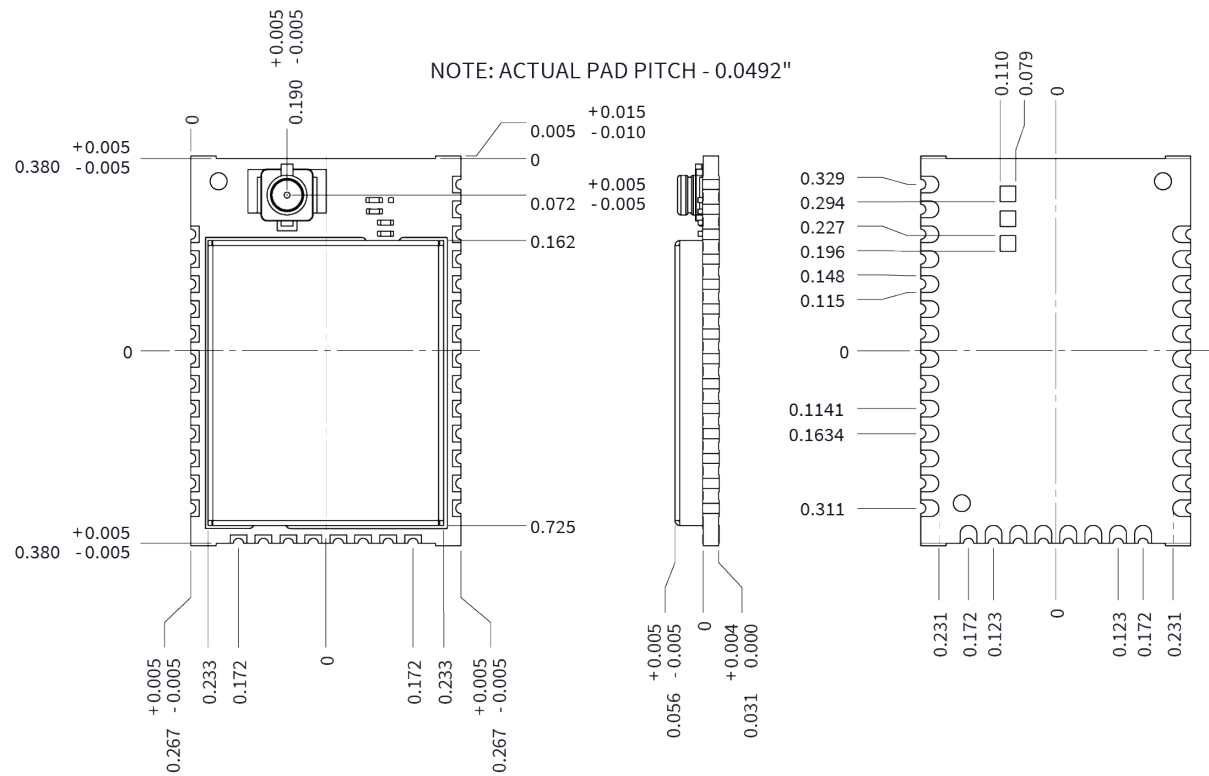
XBee3 surface-mount - embedded antenna



XBee3 micro antennas

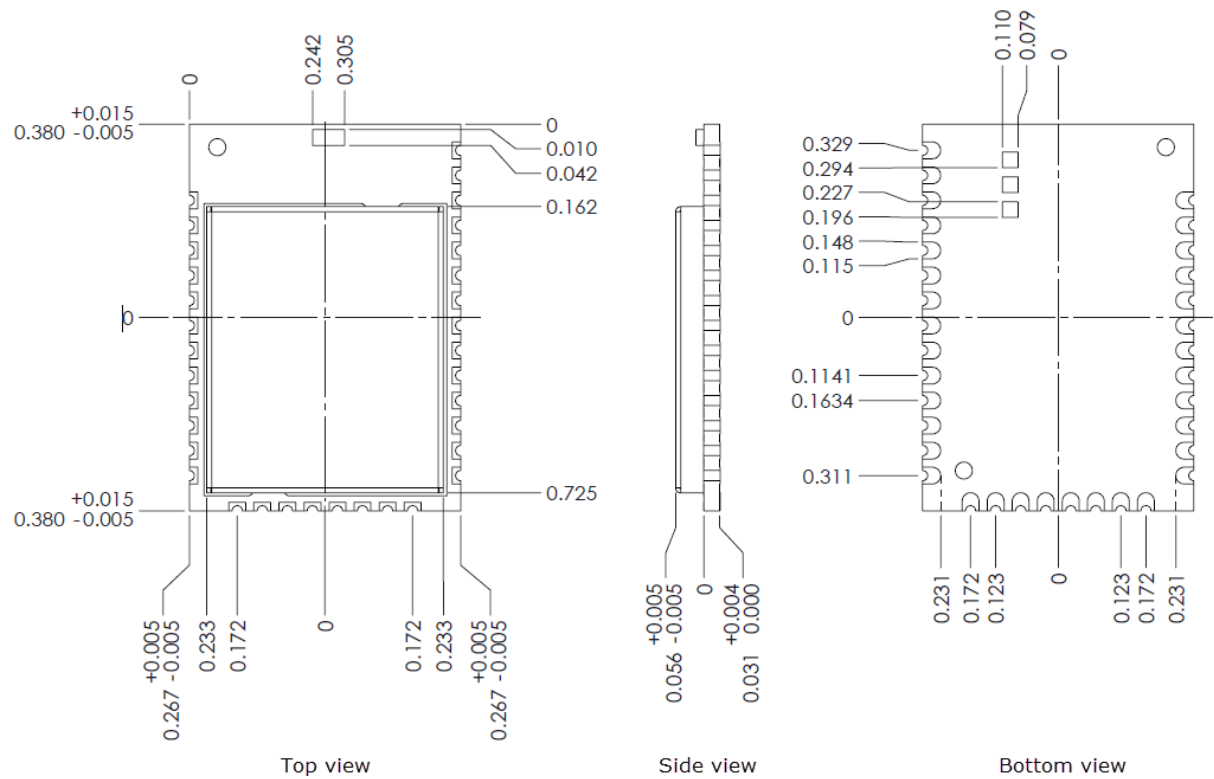
The following mechanical drawings are for the XBee3 micro antennas.

XBee3 micro (U.FL/RF Pad)



XBee3 micro (chip antenna)

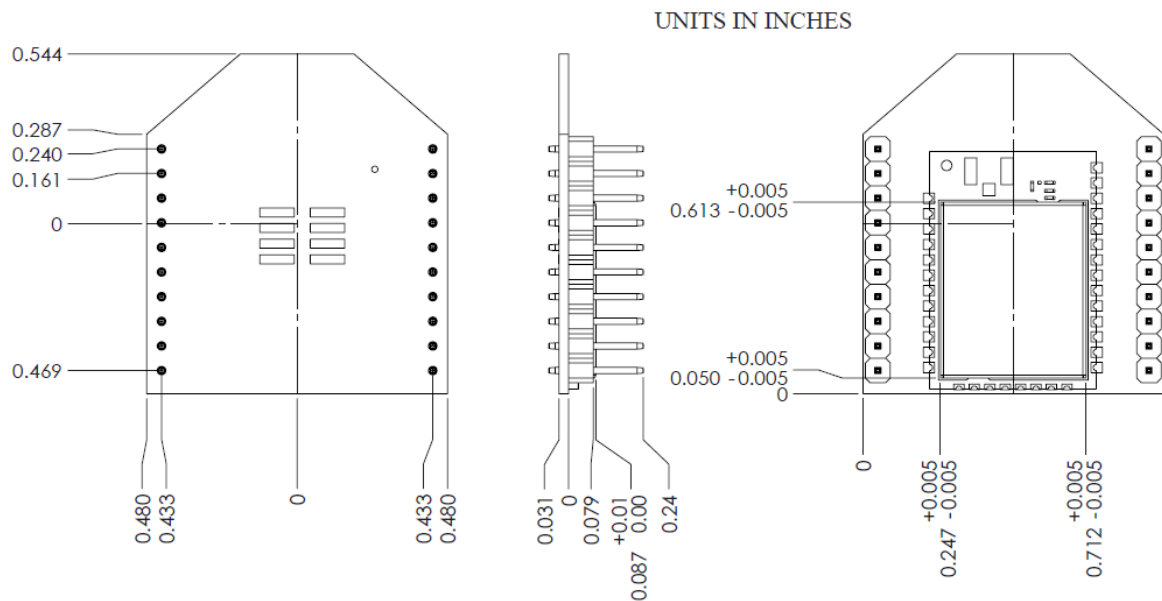
NOTE: ACTUAL PAD PITCH - 0.0492"



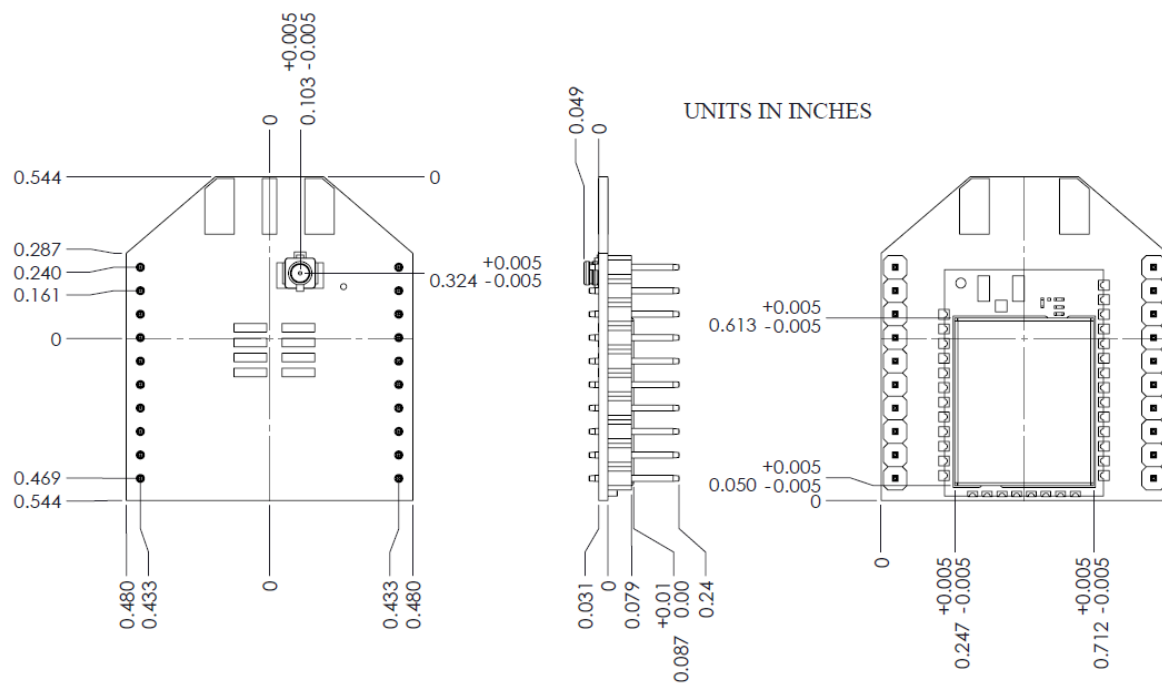
XBee3 through-hole antennas

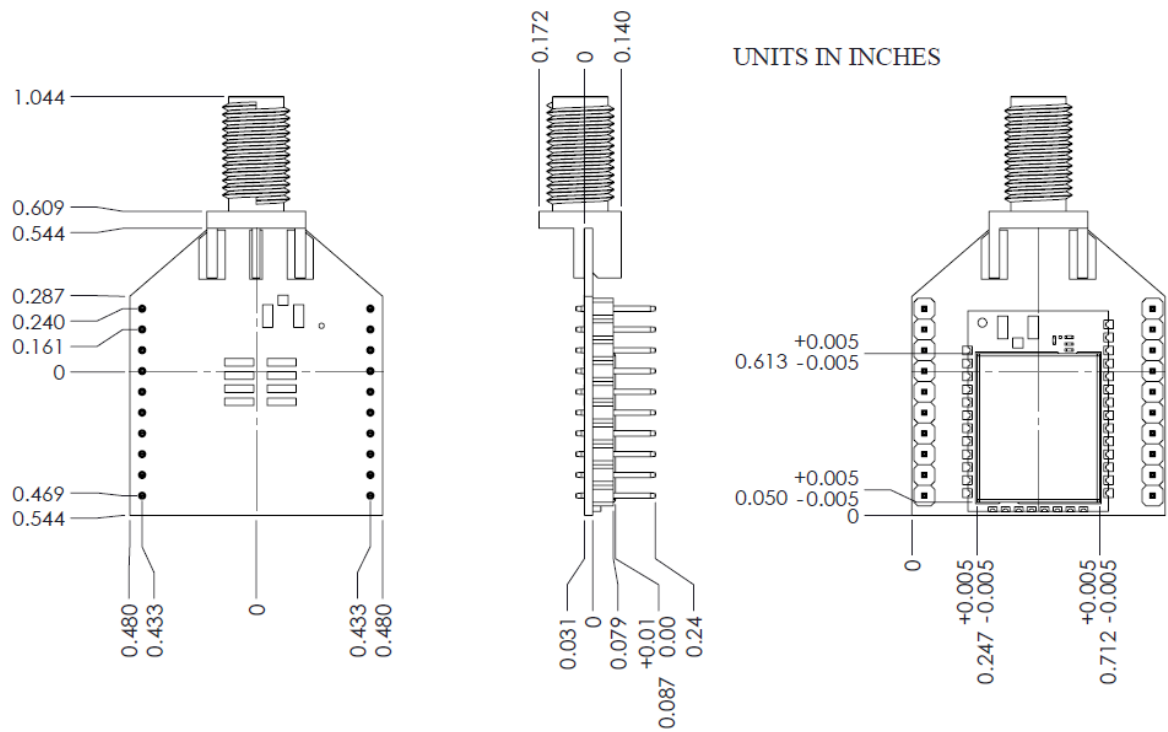
The following mechanical drawings are for the XBee3 through-hole antennas.

XBee3 through-hole - PCB antenna



XBee3 through-hole - U.FL antenna



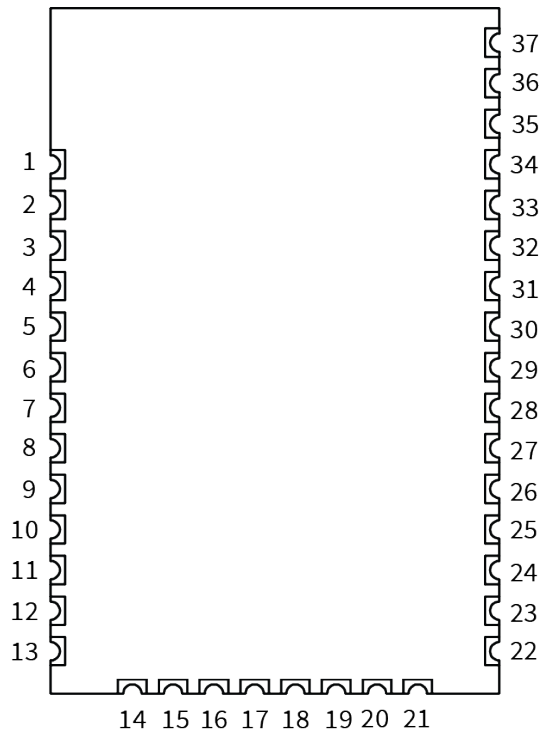
XBee3 through-hole - RPSMA antenna

Pin signals

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Pin signals for the XBee3 surface-mount module

The following drawing shows the surface-mount (SMT) pin locations.



The following table shows the pin signals and their descriptions for the surface-mount device.

| Pin# | Name | Direction | Default state | Description |
|------|---|-----------|---------------|-------------------------------------|
| 1 | GND | - | - | Ground. |
| 2 | VCC | - | - | Power supply. |
| 3 | DOUT /DIO13 | Both | Output | UART data out /GPIO. |
| 4 | DIN / $\overline{\text{CONFIG}}$ /DIO14 | Both | Input | UART data in /GPIO. |
| 5 | DIO12 | Both | | GPIO. |
| 6 | $\overline{\text{RESET}}$ | Input | | Device reset. |
| 7 | RSSI PWM/DIO10 | Both | Output | RX signal strength Indicator /GPIO. |
| 8 | PWM1/DIO11* | Both | Disabled | Pulse width modulator/GPIO. |
| 9 | [reserved] | - | Disabled | Do not connect. |

| Pin# | Name | Direction | Default state | Description |
|------|--|-----------|---------------|--|
| 10 | $\overline{\text{DTR}}$ /SLEEP_RQ /DIO8 | Both | Input | Pin sleep control Line/GPIO. |
| 11 | GND | - | - | Ground. |
| 12 | $\overline{\text{SPI_ATTN}}$ /BOOTMODE /DIO19 | Output | Output | Serial peripheral interface attention . Do not tie low on reset. |
| 13 | GND | - | - | Ground. |
| 14 | SPI_CLK /DIO18 | Input | Input | Serial peripheral interface clock/GPIO. |
| 15 | $\overline{\text{SPI_SSEL}}$ /DIO17 | Input | Input | Serial peripheral interface not select/GPIO. |
| 16 | SPI_MOSI/DIO16 | Input | Input | Serial peripheral interface data in/GPIO. |
| 17 | SPI_MISO/DIO15 | Output | Output | Serial peripheral interface data out/GPIO. |
| 18 | [reserved] | - | Disabled | Do not connect. |
| 19 | [reserved] | - | Disabled | Do not connect. |
| 20 | [reserved] | - | Disabled | Do not connect. |
| 21 | [reserved] | - | Disabled | Do not connect. |
| 22 | GND | - | - | Ground. |
| 23 | [reserved] | - | Disabled | Do not connect. |
| 24 | DIO4 | Both | Disabled | GPIO. |
| 25 | $\overline{\text{CTS}}$ /DIO7 | Both | Output | Clear to send flow control/GPIO. |
| 26 | ON/ $\overline{\text{SLEEP}}$ /DIO9 | Both | Output | Device status indicator/GPIO |
| 27 | [reserved] | - | Disabled | Do not connect or connect to Ground. |

| Pin# | Name | Direction | Default state | Description |
|------|-------------------------------|-----------|---------------|---|
| 28 | ASSOCIATE/DIO5 | Both | Output | Associate Indicator/GPIO. |
| 29 | $\overline{\text{RTS}}$ /DIO6 | Both | Input | Request to send flow control /GPIO. |
| 30 | AD3/DIO3 | Both | Disabled | Analog input/GPIO. |
| 31 | AD2/DIO2 | Both | Disabled | Analog input/GPIO |
| 32 | AD1/DIO1* | Both | Disabled | Analog input/GPIO. |
| 33 | AD0 /DIO0 | Both | Input | Analog input / GPIO / Commissioning button. |
| 34 | [reserved] | - | Disabled | Do not connect. |
| 35 | GND | - | - | Ground. |
| 36 | RF | Both | - | RF I/O for RF pad variant. |
| 37 | [reserved] | - | Disabled | Do not connect. |

Signal direction is specified with respect to the device.
This is a complete list of functionalities. See the applicable software manual for available functionalities.

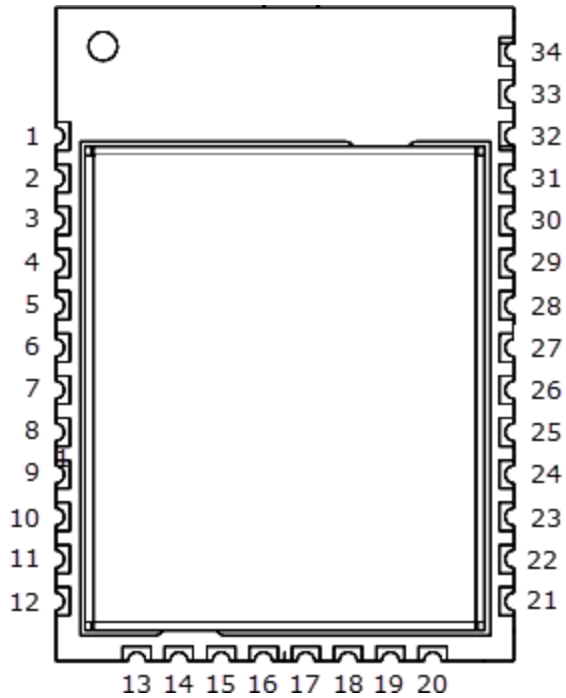
Note There are a possible three RF test points located on the bottom of the device. Do not connect these test points. For more information, see [Recommended footprint](#).

See [Design notes](#) for details on pin connections.

*The I2C functionality will be software enabled in a future release.

Pin signals for the XBee3 micro module

The following drawing shows the micro pin locations.



The following table shows the pin signals and their descriptions for the XBee3 Micro device.

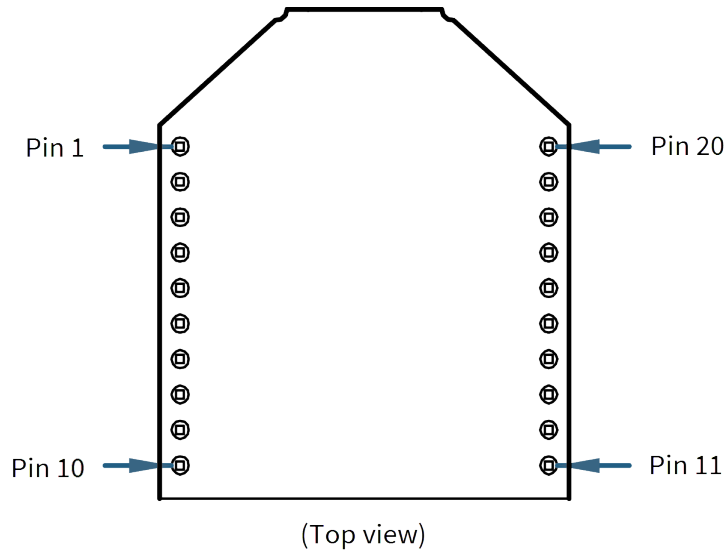
| Pin# | Name | Direction | Default state | Description |
|------|----------------------------|-----------|---------------|-------------------------------------|
| 1 | GND | - | - | Ground. |
| 2 | VCC | - | - | Power supply. |
| 3 | DOUT /DIO13 | Both | Output | UART data out /GPIO. |
| 4 | DIN / <u>CONFIG</u> /DIO14 | Both | Input | UART data in /GPIO. |
| 5 | DIO12 | Both | | GPIO. |
| 6 | <u>RESET</u> | Input | | Device reset. |
| 7 | RSSI PWM/DIO10 | Both | Output | RX signal strength Indicator /GPIO. |
| 8 | PWM1/DIO11* | Both | Disabled | Pulse width modulator/GPIO. |

| Pin# | Name | Direction | Default state | Description |
|------|---|-----------|---------------|---|
| 9 | $\overline{\text{DTR}}$ /SLEEP_RQ /DIO8 | Both | Input | Pin sleep control Line/GPIO. |
| 10 | GND | - | - | Ground. |
| 11 | SPI_ $\overline{\text{ATTN}}$ / $\overline{\text{BOOTMODE}}$ /DIO19 | Output | Output | Serial peripheral interface attention Do not tie low on reset. |
| 12 | GND | - | - | Ground. |
| 13 | SPI_CLK /DIO18 | Input | Input | Serial peripheral interface clock/GPIO. |
| 14 | SPI_ $\overline{\text{SSEL}}$ /DIO17 | Input | Input | Serial peripheral interface not select/GPIO. |
| 15 | SPI_MOSI/DIO16 | Input | Input | Serial peripheral interface data in/GPIO. |
| 16 | SPI_MISO/DIO15 | Output | Output | Serial peripheral interface data out/GPIO. |
| 17 | [reserved] | - | Disabled | Do not connect. |
| 18 | [reserved] | - | Disabled | Do not connect. |
| 19 | [reserved] | - | Disabled | Do not connect. |
| 20 | [reserved] | - | Disabled | Do not connect. |
| 21 | GND | - | - | Ground. |
| 22 | [reserved] | - | Disabled | Do not connect. |
| 23 | DIO4 | Both | Disabled | GPIO. |
| 24 | $\overline{\text{CTS}}$ /DIO7 | Both | Output | Clear to send flow control/GPIO. |
| 25 | ON/ $\overline{\text{SLEEP}}$ /DIO9 | Both | Output | Device status indicator/GPIO. |
| 26 | ASSOCIATE/DIO5 | Both | Output | Associate Indicator/GPIO. |

| Pin# | Name | Direction | Default state | Description |
|---|-----------|-----------|---------------|---|
| 27 | RTS/DIO6 | Both | Input | Request to send flow control /GPIO. |
| 28 | AD3/DIO3 | Both | Disabled | Analog input/GPIO. |
| 29 | AD2/DIO2 | Both | Disabled | Analog input/GPIO. |
| 30 | AD1/DIO1* | Both | Disabled | Analog input/GPIO. |
| 31 | AD0 /DIO0 | Both | Input | Analog input / GPIO / Commissioning button. |
| 32 | GND | - | - | Ground. |
| 33 | RF | Both | - | RF I/O for RF pad variant. |
| 34 | GND | - | - | Ground. |
| <p>Signal direction is specified with respect to the device. This is a complete list of functionalities. See the applicable software manual for available functionalities.</p> <hr/> <p>Note There are three RF test points located on the bottom of the device. Do not connect these test points. For more information, see Recommended footprint.</p> <hr/> <p>See Design notes for details on pin connections.</p> <hr/> <p>* The I2C functionality will be software enabled in a future release.</p> | | | | |

Pin signals for the XBee3 through-hole module

The following drawing shows the through-hole pin locations.



The following table shows the pin signals and their descriptions for the XBee3 through-hole device.

| Pin# | Name | Direction | Default state | Description |
|------|---------------------------|-----------|---------------|------------------------------------|
| 1 | VCC | - | - | Power supply. |
| 2 | DOUT/DIO13 | Both | Output | UART data out/GPIO. |
| 3 | DIN/ <u>CONFIG</u> /DIO14 | Both | Input | UART data in/GPIO. |
| 4 | DIO12/SPI_MISO | Both | - | GPIO/SPI data out. |
| 5 | <u>RESET</u> | Input | - | Device reset. |
| 6 | RSSI PWM/DIO10 | Both | Output | RX signal Indicator strength/GPIO. |
| 7 | PWM1/DIO11* | Both | Disabled | Pulse width modulator/GPIO. |
| 8 | [reserved] | - | Disabled | Do not connect. |
| 9 | <u>DTR</u> /SLEEP_RQ/DIO8 | Both | Input | Pin sleep control Line/GPIO. |
| 10 | GND | - | - | Ground. |

| Pin# | Name | Direction | Default state | Description |
|---|--|-----------|---------------|---|
| 11 | DIO4/SPI_MOSI | Both | Disabled | GPIO/Serial peripheral interface data in. |
| 12 | $\overline{\text{CTS}}$ /DIO7 | Both | Output | Clear to send flow control/GPIO. |
| 13 | ON/ $\overline{\text{SLEEP}}$ /DIO9 | Both | Output | Device status indicator/GPIO. |
| 14 | [reserved] | - | Disabled | Do not connect or connect to Ground. |
| 15 | ASSOCIATE/DIO5 | Both | Output | Associate Indicator/GPIO. |
| 16 | $\overline{\text{RTS}}$ /DIO6 | Both | Input | Request to send flow control/GPIO. |
| 17 | AD3/DIO3/SPI_ $\overline{\text{SSEL}}$ | Both | Disabled | Analog input/GPIO/SPI not select. |
| 18 | AD2/DIO2/SPI_CLK | Both | Disabled | Analog input/GPIO/SPI clock. |
| 19 | AD1/DIO1/SPI_ $\overline{\text{ATTN}}$ * | Both | Disabled | Analog input/GPIO/SPI attention. |
| 20 | AD0 /DIO0 | Both | Input | Analog input/GPIO/Commissioning button. |
| <p>Signal direction is specified with respect to the device. This is a complete list of functionalities. See the applicable software manual for available functionalities. See Design notes for details on pin connections.</p> | | | | |
| * The I2C functionality will be software enabled in a future release. | | | | |

Recommended pin connections

The only required pin connections for two-way communication are VCC, GND, DOUT and DIN. To support serial firmware updates and recovery, you must connect VCC, GND, DOUT, DIN, RTS, and DTR. For applications that need to ensure the lowest sleep current, never leave unconnected inputs floating. Use internal or external pull-up or pull-down resistors, or set the unused I/O lines to outputs.

Design notes

XBee3 modules do not require any external circuitry or specific connections for proper operation. However, there are some general design guidelines that we recommend to build and troubleshoot a robust design.

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Power supply design

A poor power supply can lead to poor device performance, especially if you do not keep the supply voltage within tolerance or if it is excessively noisy. To help reduce noise, place a 1.0 μF and 8.2 pF capacitor as near as possible to the VCC connection on the XBee3 (pad 2 for micro and surface-mount, and pin 1 for through-hole). Adding a 10 μF decoupling capacitor is also recommended. If you are using a switching regulator for the power supply, switch the frequencies above 500 kHz. Limit the power supply ripple to a maximum 50 mV peak to peak. For best results, place the lower capacitance capacitors closest to the XBee3 device.

Note XBee3 parts with an early revision of the microcontroller unit (MCU) may experience an issue recovering from brownouts under rare conditions. See [Brownout issue](#) for details on how to avoid this issue.

Board layout

We design XBee3 modules to be self-sufficient and have minimal sensitivity to nearby processors, crystals or other printed circuit board (PCB) components. Keep power and ground traces thicker than signal traces and make sure that they are able to comfortably support the maximum current specifications. There are no other special PCB design considerations to integrate XBee3 modules, with the exception of antennas.

Antenna performance

Antenna location is important for optimal performance. The following suggestions help you achieve optimal antenna performance. Point the antenna up vertically (upright). Antennas radiate and receive the best signal perpendicular to the direction they point, so a vertical antenna's omnidirectional radiation pattern is strongest across the horizon.

Position the antennas away from metal objects whenever possible. Metal objects between the transmitter and receiver can block the radiation path or reduce the transmission distance. Objects that are often overlooked include:

- Metal poles
- Metal studs
- Structure beams
- Concrete, which is usually reinforced with metal rods

If you place the device inside a metal enclosure, use an external antenna. Common objects that have metal enclosures include:

- Vehicles
- Elevators
- Ventilation ducts
- Refrigerators
- Microwave ovens
- Batteries
- Tall electrolytic capacitors

Use the following additional guidelines for optimal antenna performance:

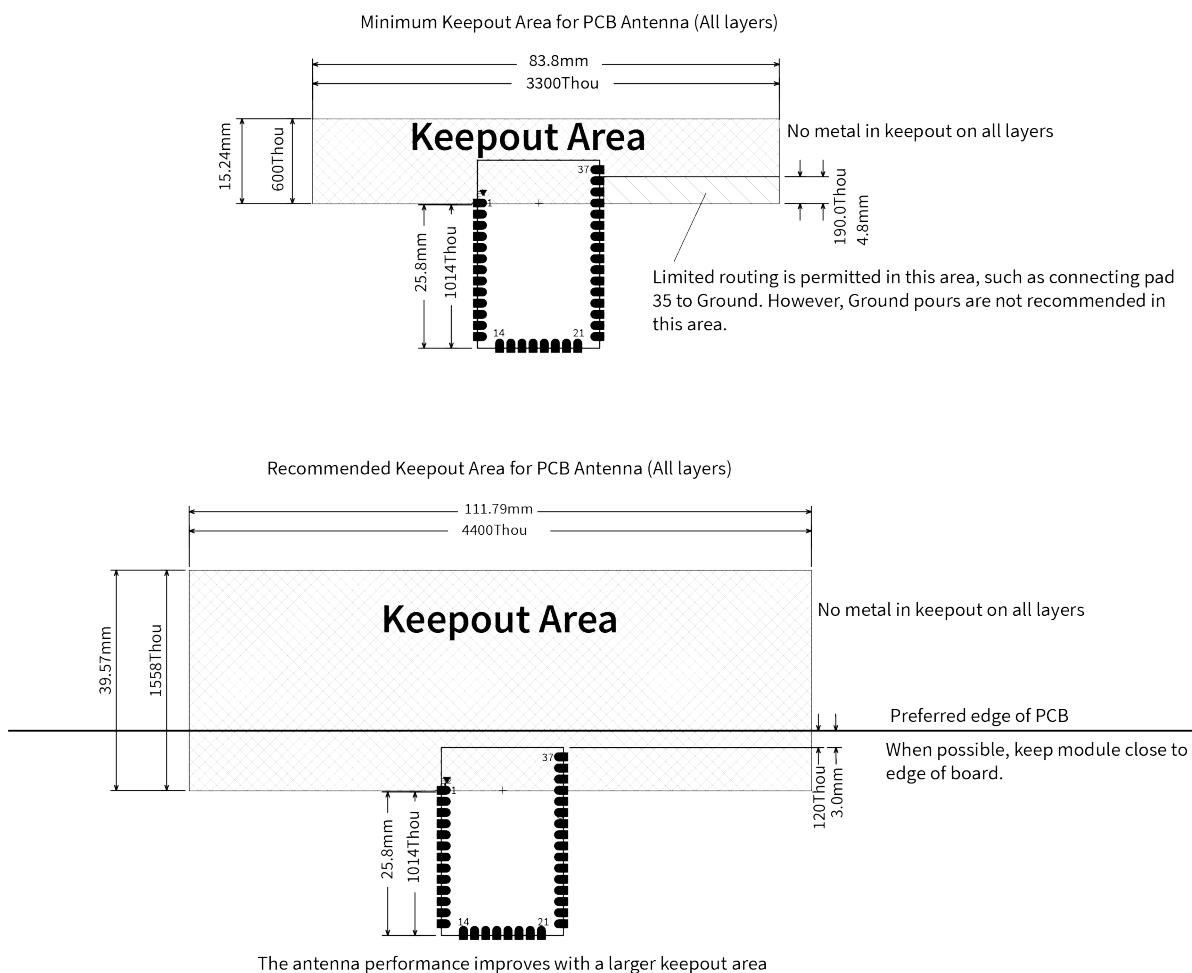
- Do not place XBee3 modules with the chip antenna or the embedded antenna inside a metal enclosure.
- Do not place any ground planes or metal objects above or below the antenna.
- For the best results, mount the device at the edge of the host PCB. Ensure that the ground, power, and signal planes are vacant immediately below the antenna section.

Design notes for PCB antenna and chip antenna devices

Position PCB/chip antenna devices so there are no ground planes or metal objects above or below the antenna. For best results, do not place the device in a metal enclosure, as this may greatly reduce the range. Place the device at the edge of the PCB on which it is mounted. Make sure the ground, power and signal planes are vacant immediately below the antenna section.

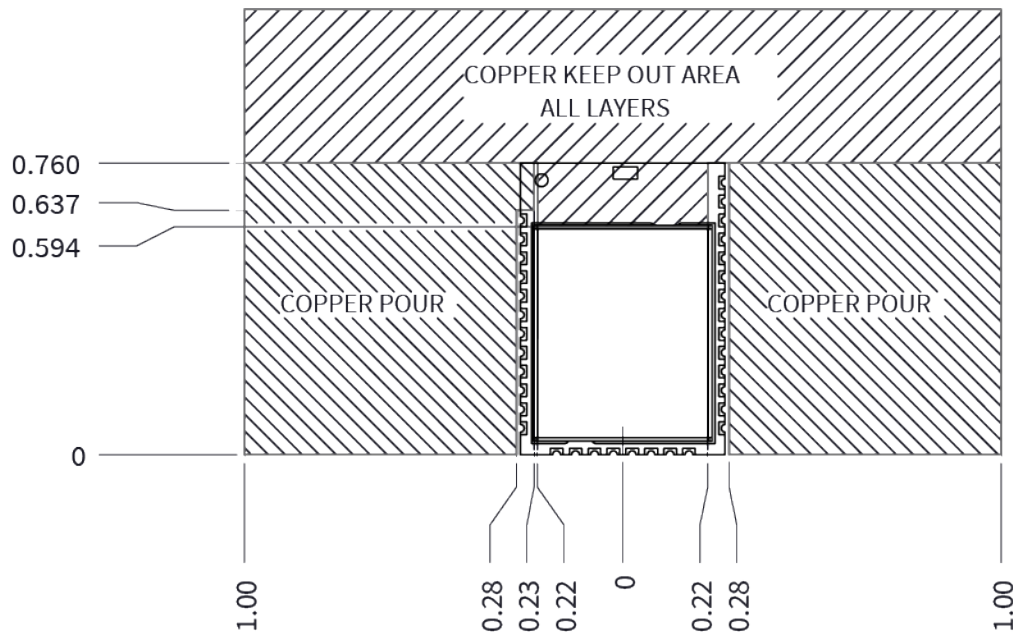
The following drawings illustrate important recommendations when you are designing with PCB/chip antenna devices. For optimal performance on the surface-mount device, do not mount the device on the RF pad footprint described in the next section, because the footprint requires a ground plane within the PCB antenna keepout area.

Surface-mount embedded antenna keepout area



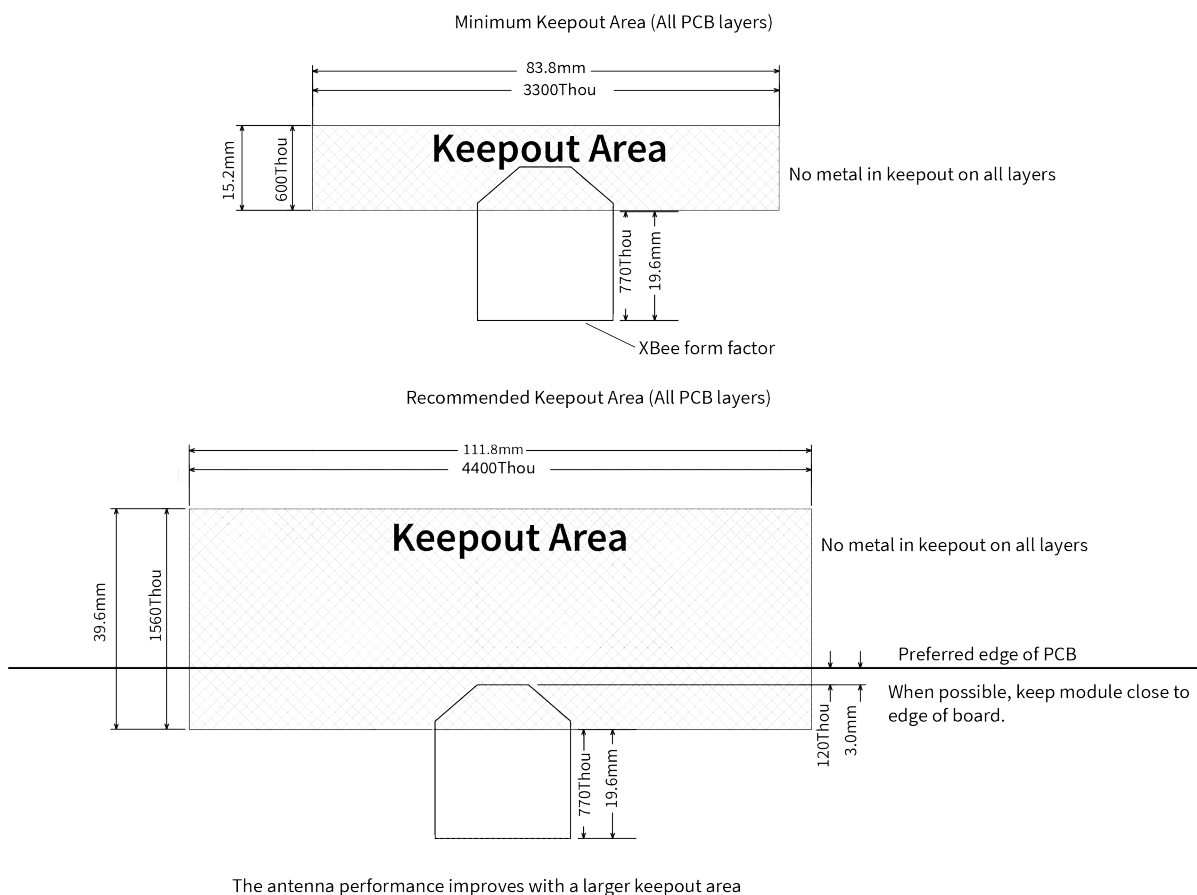
Notes

1. We recommend non-metal enclosures. For metal enclosures, use an external antenna.
2. Keep metal chassis or mounting structures in the keepout area at least 2.54 cm (1 in) from the antenna.
3. Maximize the distance between the antenna and metal objects that might be mounted in the keepout area.
4. These keepout area guidelines do not apply for chip antennas or external RF connectors.

XBee3 Micro chip antenna keepout area**Notes**

1. We recommend non-metal enclosures. For metal enclosures, use an external antenna.
2. Keep metal chassis or mounting structures in the keepout area at least 2.54 cm (1 in) from the antenna.
3. Maximize the distance between the antenna and metal objects that might be mounted in the keepout area.
4. Neither a copper pour nor a copper keepout is necessary under the shield area for proper antenna functionality. It is still necessary to follow the recommendations in [Recommended footprint](#) for the PCB layout.
5. These keepout area guidelines do not apply for surface-mount embedded antennas or external RF connectors.

Through-hole embedded antenna keepout area



Notes

1. We recommend non-metal enclosures. For metal enclosures, use an external antenna.
2. Keep metal chassis or mounting structures in the keepout area at least 2.54 cm (1 in) from the antenna.
3. Maximize the distance between the antenna and metal objects that might be mounted in the keepout area.
4. These keepout area guidelines do not apply for external RF connectors.

Design notes for RF pad devices

The RF pad is a soldered antenna connection. The RF signal travels from pin 33 the RF pad connection (pad 33 on micro modules and pad 36 on surface-mount modules) on the device to the antenna through an RF trace transmission line on the PCB. Any additional components between the device and antenna violates modular certification. The controlled impedance for the RF trace is 50 Ω .

We recommend using a microstrip trace, although you can also use a coplanar waveguide if you need more isolation. A microstrip generally requires less area on the PCB than a coplanar waveguide. We do not recommend using a stripline because sending the signal to different PCB layers can introduce matching and performance problems.

Following good design practices is essential when implementing the RF trace on a PCB. Consider the following points:

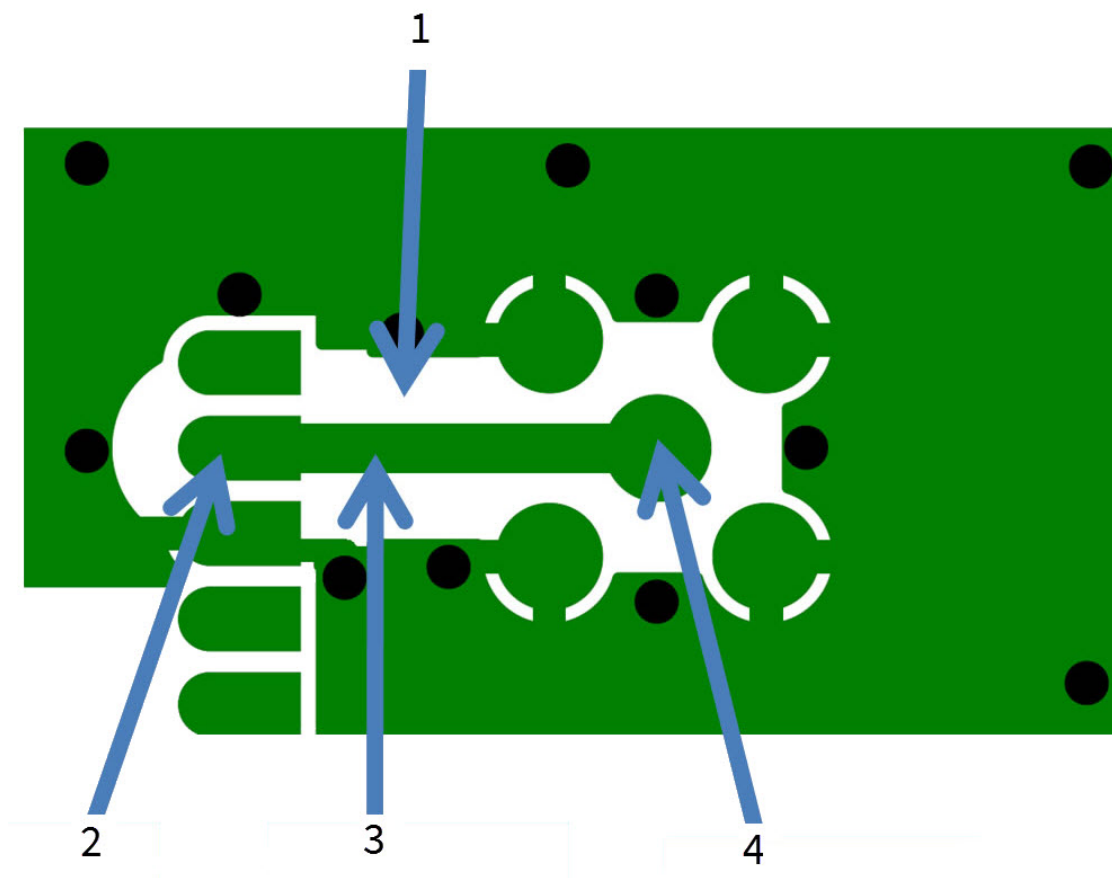
- Minimize the length of the trace by placing the RPSMA jack close to the device.
- Connect all of the grounds on the jack and the device to the ground planes directly or through closely placed vias.
- Space any ground fill on the top layer at least twice the distance **d**, for Micro modules at least 0.028" and for surface mount modules at least 0.050".

Additional considerations:

- The top two layers of the PCB have a controlled thickness dielectric material in between.
- The second layer has a ground plane which runs underneath the entire RF pad area. This ground plane is a distance **d**, the thickness of the dielectric, below the top layer.
- The RF trace width determines the impedance of the transmission line with relation to the ground plane. Many online tools can estimate this value, although you should consult the PCB manufacturer for the exact width.

Implementing these design suggestions helps ensure that the RF pad device performs to its specifications.

The following figures show a layout example of a host PCB that connects an RF pad device to a right angle, through-hole RPSMA jack.

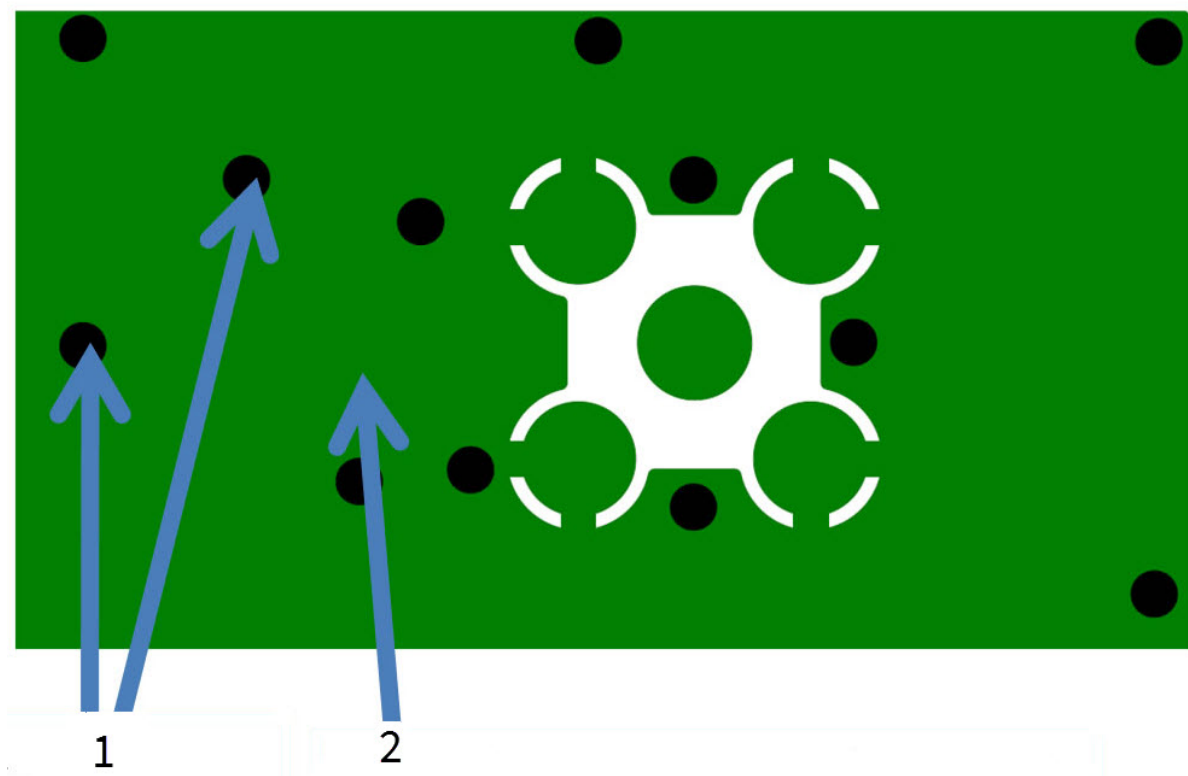


| Number | Description |
|--------|---|
| 1 | Maintain a distance of at least 2 d between microstrip and ground fill. |
| 2 | RF pad pin. |
| 3 | 50 Ω microstrip trace. |
| 4 | RF connection of RPSMA jack. |

This example is on a surface-mount device. The width in this example is approximately 0.045" for a 50 Ω trace, assuming $d=0.025$ ", and that the dielectric has a relative permittivity of 4.4. This trace width is a good fit with the device footprint's 0.060" pad width.

Note We do not recommend using a trace wider than the pad width, and using a very narrow trace (under 0.010") can cause unwanted RF loss.

The following illustration shows PCB layer 2 of an example RF layout.



| Number | Description |
|--------|---|
| 1 | Use multiple vias to help eliminate ground variations. |
| 2 | Put a solid ground plane under RF trace to achieve the desired impedance. |

Regulatory information

| | |
|--|----|
| United States (FCC) | 38 |
| Europe (CE) | 47 |
| ISED (Innovation, Science and Economic Development Canada) | 49 |
| Australia (RCM)/New Zealand | 50 |
| Japan (TELEC) | 50 |
| Brazil ANATEL | 50 |
| South Korea | 51 |

United States (FCC)

XBee3 RF Modules comply with Part 15 of the FCC rules and regulations. Compliance with the labeling requirements, FCC notices and antenna usage guidelines is required.

To fulfill FCC Certification, the OEM must comply with the following regulations:

1. The system integrator must ensure that the text on the external label provided with this device is placed on the outside of the final product.
2. RF Modules may only be used with antennas that have been tested and approved for use with the modules.

OEM labeling requirements



WARNING! As an Original Equipment Manufacturer (OEM) you must ensure that FCC labeling requirements are met. You must include a clearly visible label on the outside of the final product enclosure that displays the following content:

Required FCC Label for OEM products containing the XBee3 RF Module

Contains FCC ID: MCQ-XBEE3

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1.) this device may not cause harmful interference and (2.) this device must accept any interference received, including interference that may cause undesired operation.

FCC notices

IMPORTANT: XBee3 RF Modules have been certified by the FCC for use with other products without any further certification (as per FCC section 2.1091). Modifications not expressly approved by Digi could void the user's authority to operate the equipment.

IMPORTANT: OEMs must test final product to comply with unintentional radiators (FCC section 15.107 & 15.109) before declaring compliance of their final product to Part 15 of the FCC Rules.

IMPORTANT: The RF module has been certified for remote and base radio applications. If the module will be used for portable applications, the device must undergo SAR testing.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures: Re-orient or relocate the receiving antenna, Increase the separation between the equipment and receiver, Connect equipment and receiver to outlets on different circuits, or Consult the dealer or an experienced radio/TV technician for help.

FCC-approved antennas (2.4 GHz)

The XBee3 RF Module can be installed using antennas and cables constructed with non-standard connectors (RPSMA, RPTNC, etc.) An adapter cable may be necessary to attach the XBee connector to the antenna connector.

The modules are FCC approved for fixed base station and mobile applications for the channels indicated in the tables below. If the antenna is mounted at least 20 cm (7.87 in) from nearby persons, the application is considered a mobile application. Antennas not listed in the table must be tested to comply with FCC Section 15.203 (Unique Antenna Connectors) and Section 15.247 (Emissions).

The antennas in the tables below have been approved for use with this module. Cable loss is required when using gain antennas as shown in the tables.

Digi does not carry all of these antenna variants. Contact Digi Sales for available antennas.

1. If using the RF module in a portable application (for example, if the module is used in a hand-held device and the antenna is less than 25 cm from the human body when the device is in operation), The integrator is responsible for passing additional Specific Absorption Rate (SAR) testing based on FCC rules 2.1091 and FCC Guidelines for Human Exposure to Radio Frequency Electromagnetic Fields, OET Bulletin and Supplement C. The testing results will be submitted to the FCC for approval prior to selling the integrated unit. The required SAR testing measures emissions from the module and how they affect the person.
2. Zigbee firmware will be limited to 32% duty cycle on channel 26.
3. If you are using 802.15.4 firmware with up to a 66% duty cycle on this channel.

XBee3 RF module

The following table shows the antennas approved for use with the XBee3 RF module.

All antenna part numbers followed by an asterisk (*) are not available from Digi. Consult with an antenna manufacturer for an equivalent option.

| Part number | Type (description) | Gain (dBi) | Application* | Min. separation | Required antenna cable loss (dB) | |
|---------------------------|---|---------------|--------------|-----------------|---|--|
| | | | | | 802.15.4 Based Protocols (Ex: Zigbee) | Bluetooth low energy technology (when available) |
| Integral antennas | | | | | | |
| 29000313 | Integral PCB antenna (surface-mount only) | 0.0 | Fixed/Mobile | 20 cm | N/A | N/A |
| 29000710 | Chip antenna (micro only) | 0.0 | Fixed/Mobile | 20 cm | N/A | N/A |
| 29000294 | Integral PCB antenna (through-hole only) | -0.5 dBi | Fixed/Mobile | 20 cm | N/A | N/A |
| Dipole antennas | | | | | | |
| A24-HASM-450 | Dipole (Half-wave articulated RPSMA - 4.5") | 2.1 | Fixed | 20 cm | N/A | N/A |
| A24-HABSM* | Dipole (Articulated RPSMA) | 2.1 | Fixed | 20 cm | N/A | N/A |
| 29000095 | Dipole (Half-wave articulated RPSMA - 4.5") | 2.1 | Fixed/Mobile | 20 cm | N/A | N/A |
| A24-HABUF-P5I | Dipole (Half-wave articulated bulkhead mount U.FL. w/ 5" pigtail) | 2.1 | Fixed/Mobile | 20 cm | N/A | N/A |
| A24-HASM-525 | Dipole (Half-wave articulated RPSMA - 5.25") | 2.1 | Fixed | 20 cm | N/A | N/A |
| Omni-directional antennas | | | | | | |

| Part number | Type (description) | Gain (dBi) | Application* | Min. separation | Required antenna cable loss (dB) | |
|-----------------------|--|------------|--------------|-----------------|---------------------------------------|--|
| | | | | | 802.15.4 Based Protocols (Ex: Zigbee) | Bluetooth low energy technology (when available) |
| A24-F2NF | Omni-directional (Fiberglass base station) | 2.1 | Fixed/Mobile | 20 cm | N/A | N/A |
| A24-F3NF | Omni-directional (Fiberglass base station) | 3.0 | Fixed/Mobile | 20 cm | N/A | N/A |
| A24-F5NF | Omni-directional (Fiberglass base station) | 5.0 | Fixed | 20 cm | N/A | N/A |
| A24-F8NF | Omni-directional (Fiberglass base station) | 8.0 | Fixed | 2 m | N/A | N/A |
| A24-F9NF | Omni-directional (Fiberglass base station) | 9.5 | Fixed | 2 m | N/A | N/A |
| A24-F10NF | Omni-directional (Fiberglass base station) | 10.0 | Fixed | 2 m | N/A | N/A |
| A24-F12NF | Omni-directional (Fiberglass base station) | 12.0 | Fixed | 2 m | N/A | N/A |
| A24-W7NF | Omni-directional (Fiberglass base station) | 7.2 | Fixed | 2 m | N/A | N/A |
| A24-M7NF | Omni-directional (Mag-mount base station) | 7.2 | Fixed | 2 m | N/A | N/A |
| A24-F15NF | Omni-directional (Fiberglass base station) | 15.0 | Fixed | 2 m | N/A | N/A |
| Panel antennas | | | | | | |
| A24-P8SF | Flat Panel | 8.5 | Fixed | 2 m | N/A | N/A |
| A24-P8NF | Flat Panel | 8.5 | Fixed | 2 m | N/A | N/A |

| Part number | Type (description) | Gain (dBi) | Application* | Min. separation | Required antenna cable loss (dB) | |
|----------------------|------------------------------------|------------|--------------|-----------------|---------------------------------------|--|
| | | | | | 802.15.4 Based Protocols (Ex: Zigbee) | Bluetooth low energy technology (when available) |
| A24-P13NF | Flat Panel | 13.0 | Fixed | 2 m | N/A | N/A |
| A24-P14NF | Flat Panel | 14.0 | Fixed | 2 m | N/A | N/A |
| A24-P15NF | Flat Panel | 15.0 | Fixed | 2 m | N/A | N/A |
| A24-P16NF | Flat Panel | 16.0 | Fixed | 2 m | N/A | N/A |
| A24-P19NF | Flat Panel | 19.0 | Fixed | 2 m | N/A | N/A |
| Yagi antennas | | | | | | |
| A24-Y6NF | Yagi (6-element) | 8.8 | Fixed | 2 m | N/A | N/A |
| A24-Y7NF | Yagi (7-element) | 9.0 | Fixed | 2 m | N/A | N/A |
| A24-Y9NF | Yagi (9-element) | 10.0 | Fixed | 2 m | N/A | N/A |
| A24-Y10NF | Yagi (10-element) | 11.0 | Fixed | 2 m | N/A | N/A |
| A24-Y12NF | Yagi (12-element) | 12.0 | Fixed | 2 m | N/A | N/A |
| A24-Y13NF | Yagi (13-element) | 12.0 | Fixed | 2 m | N/A | N/A |
| A24-Y15NF | Yagi (15-element) | 12.5 | Fixed | 2 m | N/A | N/A |
| A24-Y16NF | Yagi (16-element) | 13.5 | Fixed | 2 m | N/A | N/A |
| A24-Y16RM | Yagi (16-element, RPSMA connector) | 13.5 | Fixed | 2 m | N/A | N/A |
| A24-Y18NF | Yagi (18-element) | 15.0 | Fixed | 2 m | N/A | N/A |

XBee3-PRO RF module

The following table shows the antennas approved for use with the XBee3-PRO RF Module.

All antenna part numbers followed by an asterisk (*) are not available from Digi. Consult with an antenna manufacturer for an equivalent option.

| Part number | Type (description) | Gain (dBi) | Application* | Min separation | Required antenna cable loss (dB) | |
|-------------------|---|------------|--------------|----------------|---------------------------------------|--|
| | | | | | 802.15.4 Based Protocols (Ex: Zigbee) | Bluetooth low energy technology (when available) |
| Internal antennas | | | | | | |
| 29000313 | Integral PCB antenna (surface mount only) | 0.0 | Fixed/Mobile | 20 cm | N/A | N/A |
| 29000710 | Chip antenna (micro only) | 0.0 | Fixed/Mobile | 20 cm | N/A | N/A |
| 29000294 | Integral PCB antenna (through-hole only) | -0.5 dBi | Fixed/Mobile | 20 cm | N/A | N/A |
| Dipole antennas | | | | | | |
| A24-HASM-450 | Dipole (Half-wave articulated RPSMA - 4.5") | 2.1 | Fixed | 20 cm | N/A | N/A |
| A24-HABSM* | Dipole (Articulated RPSMA) | 2.1 | Fixed | 20 cm | N/A | N/A |
| 29000095 | Dipole (Half-wave articulated RPSMA - 4.5") | 2.1 | Fixed/Mobile | 20 cm | N/A | N/A |

| Part number | Type (description) | Gain (dBi) | Application* | Min separation | Required antenna cable loss (dB) | |
|----------------------------------|---|------------|--------------|----------------|---------------------------------------|--|
| | | | | | 802.15.4 Based Protocols (Ex: Zigbee) | Bluetooth low energy technology (when available) |
| A24-HABUF-P5I | Dipole (Half-wave articulated bulkhead mount U.FL. w/ 5" pigtail) | 2.1 | Fixed/Mobile | 20 cm | N/A | N/A |
| A24-HASM-525 | Dipole (Half-wave articulated RPSMA - 5.25") | 2.1 | Fixed | 20 cm | N/A | N/A |
| Omni-directional antennas | | | | | | |
| A24-F2NF | Omni-directional (Fiberglass base station) | 2.1 | Fixed/Mobile | 20 cm | N/A | N/A |
| A24-F3NF | Omni-directional (Fiberglass base station) | 3.0 | Fixed/Mobile | 20 cm | N/A | N/A |
| A24-F5NF | Omni-directional (Fiberglass base station) | 5.0 | Fixed | 20 cm | N/A | N/A |
| A24-F8NF | Omni-directional (Fiberglass base station) | 8.0 | Fixed | 2 m | N/A | N/A |
| A24-F9NF | Omni-directional (Fiberglass base station) | 9.5 | Fixed | 2 m | N/A | N/A |

| Part number | Type (description) | Gain (dBi) | Application* | Min separation | Required antenna cable loss (dB) | |
|-----------------------|--|------------|--------------|----------------|---------------------------------------|--|
| | | | | | 802.15.4 Based Protocols (Ex: Zigbee) | Bluetooth low energy technology (when available) |
| A24-F10NF | Omni-directional (Fiberglass base station) | 10 | Fixed | 2 m | N/A | N/A |
| A24-F12NF | Omni-directional (Fiberglass base station) | 12 | Fixed | 2 m | N/A | N/A |
| A24-W7NF | Omni-directional (Fiberglass base station) | 7.2 | Fixed | 2 m | N/A | N/A |
| A24-M7NF | Omni-directional (Mag-mount base station) | 7.2 | Fixed | 2 m | N/A | N/A |
| A24-F15NF | Omni-directional (Fiberglass base station) | 15.0 | Fixed | 2 m | N/A | 2.0 |
| Panel antennas | | | | | | |
| A24-P8SF | Flat Panel | 8.5 | Fixed | 2 m | N/A | N/A |
| A24-P8NF | Flat Panel | 8.5 | Fixed | 2 m | N/A | N/A |
| A24-P13NF | Flat Panel | 13.0 | Fixed | 2 m | N/A | N/A |
| A24-P14NF | Flat Panel | 14.0 | Fixed | 2 m | N/A | 1.0 |
| A24-P15NF | Flat Panel | 15.0 | Fixed | 2 m | N/A | 2.0 |
| A24-P16NF | Flat Panel | 16.0 | Fixed | 2 m | N/A | 3.0 |
| A24-P19NF | Flat Panel | 19.0 | Fixed | 2 m | 3.0 | 6.0 |

| Part number | Type (description) | Gain (dBi) | Application* | Min separation | Required antenna cable loss (dB) | |
|---|------------------------------------|------------|--------------|----------------|---------------------------------------|--|
| | | | | | 802.15.4 Based Protocols (Ex: Zigbee) | Bluetooth low energy technology (when available) |
| Yagi antennas | | | | | | |
| A24-Y6NF | Yagi (6-element) | 8.8 | Fixed | 2 m | N/A | N/A |
| A24-Y7NF | Yagi (7-element) | 9.0 | Fixed | 2 m | N/A | N/A |
| A24-Y9NF | Yagi (9-element) | 10.0 | Fixed | 2 m | N/A | N/A |
| A24-Y10NF | Yagi (10-element) | 11.0 | Fixed | 2 m | N/A | N/A |
| A24-Y12NF | Yagi (12-element) | 12.0 | Fixed | 2 m | N/A | N/A |
| A24-Y13NF | Yagi (13-element) | 12.0 | Fixed | 2 m | N/A | N/A |
| A24-Y15NF | Yagi (15-element) | 12.5 | Fixed | 2 m | N/A | N/A |
| A24-Y16NF | Yagi (16-element) | 13.5 | Fixed | 2 m | N/A | 0.5 |
| A24-Y16RM | Yagi (16-element, RPSMA connector) | 13.5 | Fixed | 2 m | N/A | 0.5 |
| A24-Y18NF | Yagi (18-element) | 15.0 | Fixed | 2 m | N/A | 2.0 |
| * If using the RF module in a portable application (for example - if the module is used in a handheld device and the antenna is less than 20 cm from the human body when the device is in operation): The integrator is responsible for passing additional SAR (Specific Absorption Rate) testing based on FCC rules 2.1091 and FCC Guidelines for Human Exposure to Radio Frequency Electromagnetic Fields, OET Bulletin and Supplement C. The testing results will be submitted to the FCC for approval prior to selling the integrated unit. The required SAR testing measures emissions from the module and how they affect the person. | | | | | | |

RF exposure

If you are integrating the XBee3 into another product, you must include the following Caution statement in OEM product manuals to alert users of FCC RF exposure compliance:



CAUTION! To satisfy FCC RF exposure requirements for mobile transmitting devices, a separation distance of 20 cm or more should be maintained between the antenna of this device and persons during device operation. To ensure compliance, operations at closer than this distance are not recommended. The antenna used for this transmitter must not be co-located in conjunction with any other antenna or transmitter.

Europe (CE)

The XBee3 RF Module has been tested for use in several European countries. For a complete list, refer to www.digi.com/resources/certifications.

If XBee3 RF Modules are incorporated into a product, the manufacturer must ensure compliance of the final product with articles 3.1a and 3.1b of the Radio Equipment Directive. A Declaration of Conformity must be issued for each of these standards and kept on file as described in the Radio Equipment Directive.

Furthermore, the manufacturer must maintain a copy of the XBee3 RF Module user guide documentation and ensure the final product does not exceed the specified power ratings, antenna specifications, and/or installation requirements as specified in the user guide.

Maximum power and frequency specifications

For the XBee3 device:

When using the 802.15.4 RF physical layer:

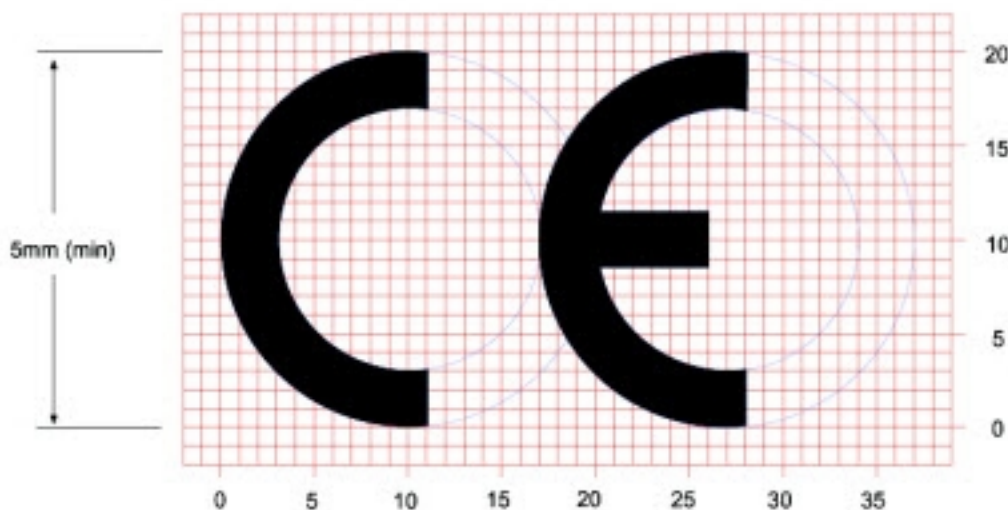
- Maximum power: 8.61mW (9.35 dBm) Equivalent Isotropically Radiated Power (EIRP).
- Frequencies: 5 MHz channel spacing, beginning at 2405 MHz and ending at 2480 MHz.

When using the Bluetooth low energy technology RF physical layer:

- Maximum power: 9.02mW (9.55 dBm) Equivalent Isotropically Radiated Power (EIRP).
- Frequencies: 2 MHz channel spacing, beginning at 2402 MHz and ending at 2480 MHz.

OEM labeling requirements

The “CE” marking must be affixed to a visible location on the OEM product. The following figure shows CE labeling requirements.



The CE mark shall consist of the initials “CE” taking the following form:

- If the CE marking is reduced or enlarged, the proportions given in the above graduated drawing must be respected.
- The CE marking must have a height of at least 5 mm except where this is not possible on account of the nature of the apparatus.
- The CE marking must be affixed visibly, legibly, and indelibly.

Important note

Digi customers assume full responsibility for learning and meeting the required guidelines for each country in their distribution market. Refer to the radio regulatory agency in the desired countries of operation for more information.

Declarations of conformity

Digi has issued Declarations of Conformity for the XBee3 RF Modules concerning emissions, EMC, and safety. For more information, see www.digi.com/resources/certifications.

Antennas

The following antennas have been tested and approved for use with the XBee3 RF Module:

All antenna part numbers followed by an asterisk (*) are not available from Digi. Consult with an antenna manufacturer for an equivalent option.

- Dipole (2.1 dBi, Omni-directional, Articulated RPSMA, Digi part number A24-HABSM)
- PCB antenna (surface mount boards only) (0.0 dBi)
- Chip antenna (micro form factor only) (0.0 dBi)
- PCB antenna (through-hole boards only) (-0.5 dBi)

ISED (Innovation, Science and Economic Development Canada)

Labeling requirements

Labeling requirements for Industry Canada are similar to those of the FCC. A clearly visible label on the outside of the final product enclosure must display the following text.

For XBee3:

Contains Model XBEE3, IC: 1846A-XBEE3

The integrator is responsible for its product to comply with IC ICES-003 & FCC Part 15, Sub. B - Unintentional Radiators. ICES-003 is the same as FCC Part 15 Sub. B and Industry Canada accepts FCC test report or CISPR 22 test report for compliance with ICES-003.

This device complies with Industry Canada licence-exempt RSS standard(s). Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes: (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

RF Exposure



CAUTION! This equipment is approved for mobile and base station transmitting devices only. Antenna(s) used for this transmitter must be installed to provide a separation distance of at least 20 cm from all persons and must not be co-located or operating in conjunction with any other antenna or transmitter.



ATTENTION! Cet équipement est approuvé pour la mobile et la station base dispositifs d'émission seulement. Antenne(s) utilisé pour cet émetteur doit être installé pour fournir une distance de séparation d'au moins 20 cm à partir de toutes les personnes et ne doit pas être situé ou fonctionner en conjonction avec tout autre antenne ou émetteur.

Transmitters with Detachable Antennas

This radio transmitter (IC: 1846A-XBEE3) has been approved by Industry Canada to operate with the antenna types listed in [FCC-approved antennas \(2.4 GHz\)](#) with the maximum permissible gain and required antenna impedance for each antenna type indicated. Antenna types not included in this list, having a gain greater than the maximum gain indicated for that type, are strictly prohibited for use with this device.

Le présent émetteur radio (IC: 1846A-XBEE3) a été approuvé par Industrie Canada pour fonctionner avec les types d'antenne énumérés ci-dessous et ayant un gain admissible maximal et l'impédance requise pour chaque type d'antenne. Les types d'antenne non inclus dans cette liste, ou dont le gain est supérieur au gain maximal indiqué, sont strictement interdits pour l'exploitation de l'émetteur.

Detachable Antenna

Under Industry Canada regulations, this radio transmitter may operate using only an antenna of a type and maximum (or lesser) gain approved for the transmitter by Industry Canada. To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (EIRP) is not more than that necessary for successful communication.

Conformément à la réglementation d'Industrie Canada, le présent émetteur radio peut fonctionner avec une antenne d'un type et d'un gain maximal (ou inférieur) approuvé pour l'émetteur par Industrie Canada. Dans le but de réduire les risques de brouillage radioélectrique à l'intention des autres utilisateurs, il faut choisir le type d'antenne et son gain de sorte que la puissance isotrope rayonnée équivalente (p.i.r.e.) ne dépasse pas l'intensité nécessaire à l'établissement d'une communication satisfaisante.

Australia (RCM)/New Zealand

XBee3 and XBee3-PRO modules comply with requirements to be used in end products in Australia and New Zealand. All products with EMC and radio communications must have registered RCM and R-NZ marks. Registration to use the compliance mark will only be accepted from Australia or New Zealand manufacturers or importers, or their agents.

In order to have an RCM or R-NZ mark on an end product, a company must comply with a or b below.

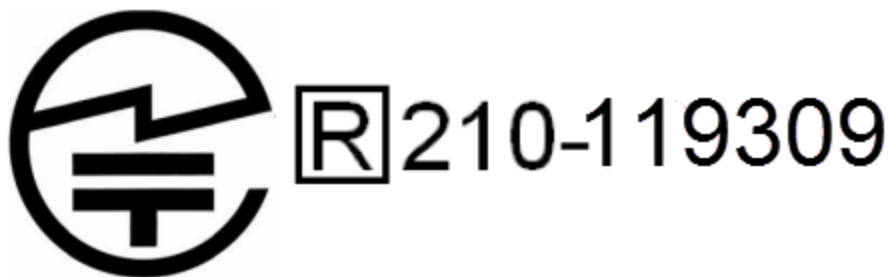
- a. have a company presence in Australia or New Zealand.
- b. have a company/distributor/agent in Australia or New Zealand that will sponsor the importing of the end product.

Contact Digi for questions related to locating a contact in Australia and New Zealand.

Japan (TELEC)

The XBee3 (not XBee3-PRO) complies with Japan MIC Article 2 Paragraph 1, Item 19.

The customer product is subject to testing for conformity to the same Japanese standard.

**Brazil ANATEL**

The XBee3 ZigBee, DigiMesh and 802.15.4 radio modules comply with the requirements of ANATEL to be used in Brazil. The customer's product is subject to testing for conformity to the same Brazilian standards.

Modelo: XBee3

Atendimento à Regulamentação Anatel

Este equipamento não tem direito à proteção contra interferência prejudicial e não pode causar interferência em sistemas devidamente autorizados.

Este produto está homologado pela ANATEL, de acordo com os procedimentos regulamentados pela Resolução 242/2000, e atende aos requisitos técnicos aplicados.

Para maiores informações, consulte o site da ANATEL www.anatel.gov.br.



06329-18-01209

South Korea

The XBee3 (not XBee3-PRO) complies with South Korea's Korea Communications Commission (KCC) Clause 2, Article 58-2 of Radio Waves Act.

The customer's product is subject to testing for conformity to the same South Korea standards.



Manufacturing information

The surface-mount and micro XBee3 RF Module are designed for surface-mounting on the OEM PCB. It has castellated pads to allow for easy solder attaching and inspection. The pads are all located on the edge of the device so there are no hidden solder joints on these devices.

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Handling and storage53

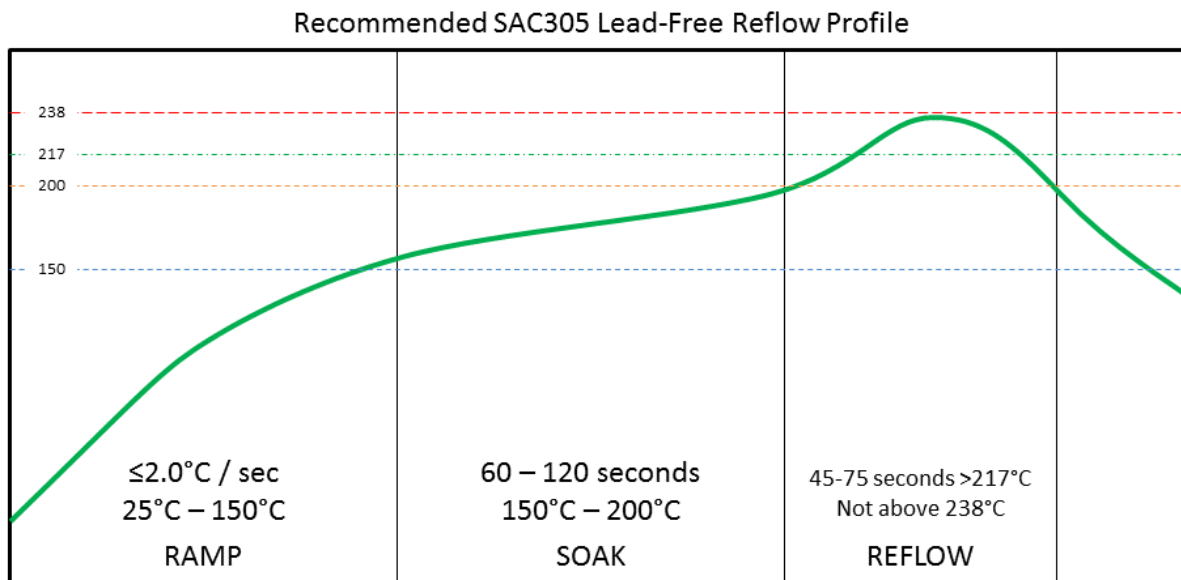
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Recommended solder reflow cycle

The following diagram shows the recommended solder reflow cycle.



Recommended reflow profile only
Modifications to profile may be required to fit specific application, process or design

The device reflows during this cycle, and must not be reflowed upside down. Be careful not to jar the device while the solder is molten, as parts inside the device can be removed from their required locations.

Hand soldering is possible and should be done in accordance with approved standards.

Handling and storage

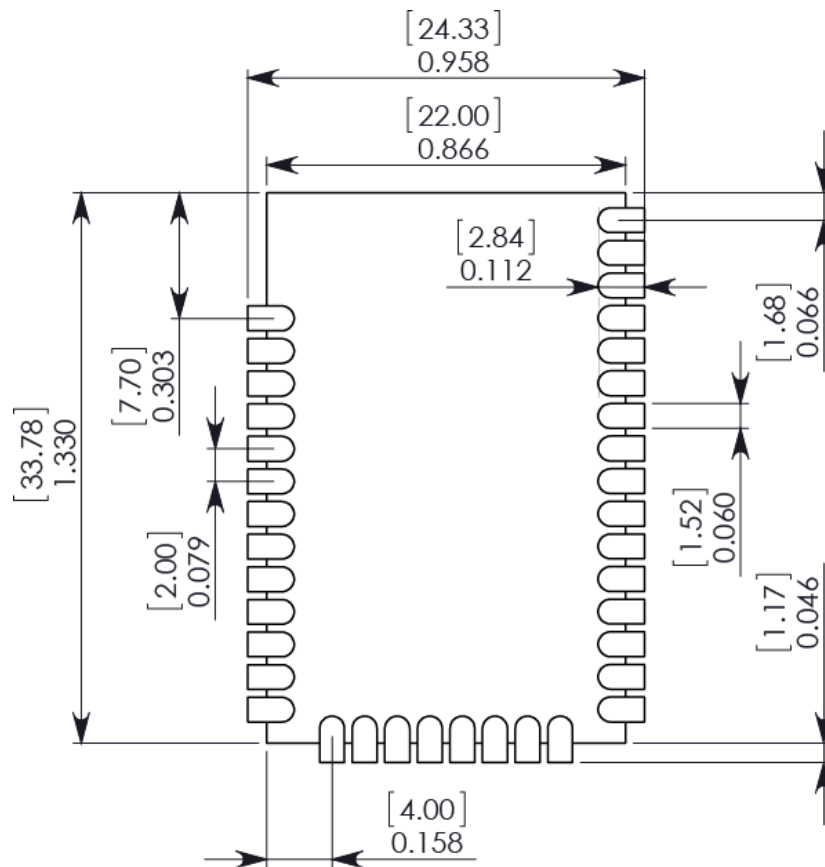
The XBee3 RF Modules are level 3 Moisture Sensitive Devices. When using this kind of device, consider the relative requirements in accordance with standard IPC/JEDEC J-STD-020.

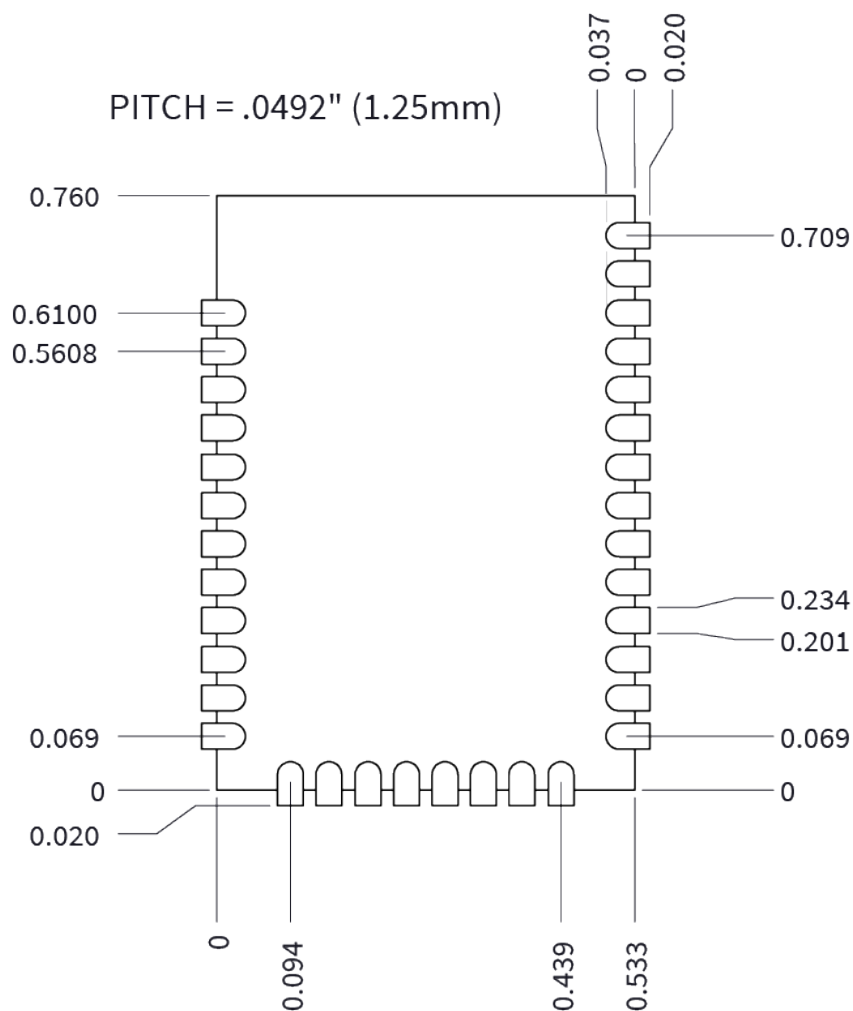
In addition, note the following conditions:

- Calculated shelf life in sealed bag: 12 months at <40 °C and <90% relative humidity (RH).
- Environmental condition during the production: 30 °C /60% RH according to IPC/JEDEC J-STD - 033C, paragraphs 5 through 7.
- The time between the opening of the sealed bag and the start of the reflow process cannot exceed 168 hours if condition b) is met.
- Baking is required if conditions b) or c) are not met.
- Baking is required if the humidity indicator inside the bag indicates a RH of 10% more.
- If baking is required, bake modules in trays stacked no more than 10 high for 4-6 hours at 125 °C.

Recommended footprint

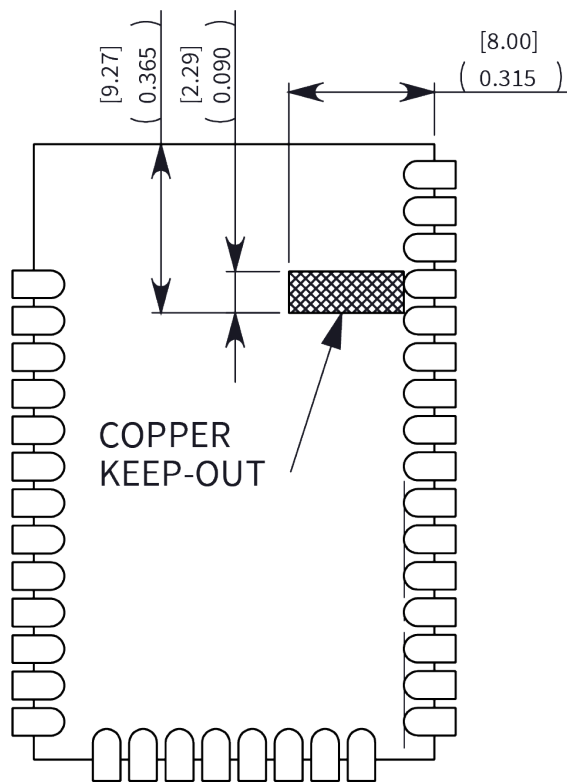
We recommend that you use the following PCB footprints for surface-mounting. The dimensions without brackets are in inches, and those in brackets are in millimeters.

XBee3 surface-mount recommended footprint

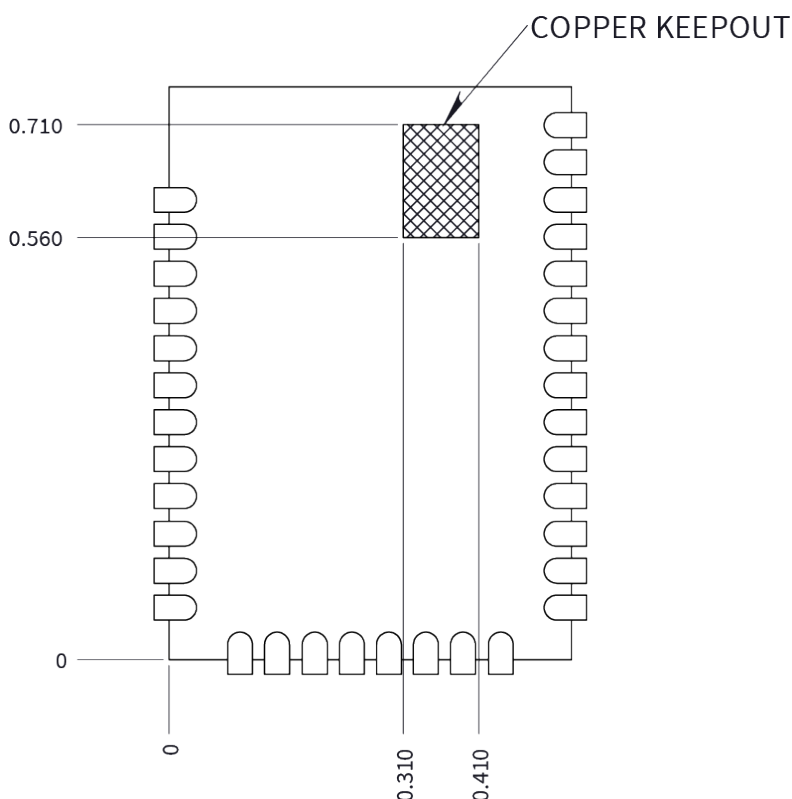
XBee3 Micro recommended footprint

Match the solder footprint to the copper pads, but may need to be adjusted depending on the specific needs of assembly and product standards. Recommended stencil thickness is 0.15 mm/0.005". Place the component last and set the placement speed to the slowest setting.

While the underside of the device is mostly coated with solder resist, we recommended the copper layer directly below the device be left open to avoid unintended contacts. Copper or vias must not interfere with the three exposed RF test points on the bottom of the device as shown in the following diagrams. These devices have a ground plane in the middle on the back side for shielding purposes, which can be affected by copper traces directly below the device.

Copper keepout for the XBee3 surface-mount

Copper keepout for the XBee3 Micro



Flux and cleaning

Digi recommends that a “no clean” solder paste be used in assembling these devices. This eliminates the clean step and ensures unwanted residual flux is not left under the device where it is difficult to remove.

In addition the following issues can occur:

- Cleaning with liquids can result in liquid remaining under the shield or in the gap between the device and the OEM PCB. This can lead to unintended connections between pads on the device.
- The residual moisture and flux residue under the device are not easily seen during an inspection process.

Factory recommended best practice is to use a “no clean” solder paste to avoid these issues and ensure proper device operation.

Reworking

Never perform rework on the device itself. The device has been optimized to give the best possible performance, and reworking the device itself will void warranty coverage and certifications. We recognize that some customers choose to rework and void the warranty. The following information serves as a guideline in such cases to increase the chances of success during rework, though the warranty is still voided.

The device may be removed from the OEM PCB by the use of a hot air rework station, or hot plate. Be careful not to overheat the device. During rework, the device temperature may rise above its internal

solder melting point and care should be taken not to dislodge internal components from their intended positions.

Troubleshooting

This section contains troubleshooting steps for the XBee3 RF Module.

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Brownout issue

The XBee3 RF Module uses a Silicon Labs EFR32MG System on Chip (SoC). Silicon Labs has announced an intermittent restarting issue with EFR32MG revision B SoCs which can be caused by voltage brownout or supply dips during power-on. The information below is provided to help you avoid this issue.

Voltage brownout

This issue may occur if the VCC pin momentarily dips past the specified lower bound of the voltage range (2.1 V) into the range of 1.8 V to approximately 1.2 V. When the supply returns to normal levels the SoC may not restart properly and enter an unresponsive state. You must fully power cycle the XBee3 to recover from this state. The failure rate tends to increase with slower ramp down rates of the power supply; for more details see [RMU_E203 — AVDD Ramp Issue](#). If the part is kept within the operational voltage range specified in [Power requirements](#), the conditions to cause this failure are never met.

Voltage ramp up discontinuities

This issue is similar to the voltage brownout issue. The SoC may fail to start if, during power on, the supply powering the VCC pin experiences discontinuities in the voltage rise (in other words, dips) while the voltage is in the range of approximately 1.2 to 1.8 V. You must fully power cycle the XBee3 to recover from this state. The failure rate tends to increase with slower ramp up rates of the power supply; for more details see [RMU_E203 — AVDD Ramp Issue](#). The issue can be avoided by ramping your power supply steadily to the normal operating range.

How to distinguish revision B parts

Silicon Labs has corrected these issues in revision C of their SoC. We are printing the SoC revision on the XBee3 label to make it easy to distinguish. The letter is located on the right edge of the sticker and rotated 90 degrees. There were some parts made before this issue was identified that do not have the revision letter printed on the sticker. All of those parts are revision B parts.